



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

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D4364-041

Job Sheet 191795



Part No: D4364-041

Job Qty: 3 pcs

Part Name: Run-on Landing Wearplate Fwd



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/8/19

Job Tracking No:

Due Date: 11/4/19

Created By: Eric Larocque

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 11.04.11 NEW ISSUE DD VERF:EC IPP REV:B 14.04.22 DWG B DD VERF:JLM IPP
REV:C 15.10.16 AS PER DWG REV.C1 DD VERF:JLM IPP REV:D 16.06.17 DWG.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	Large Fab - Welded Assy-1	3 pcs	11/4/19	11/4/19	0.00	7.14	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		MV Nov 5/19
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
160	QC 9	3 pcs	11/4/19	11/4/19	0.00	0.00	Large Fab - 9		
							QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		GA
170	QC 5	3 pcs	11/4/19	11/4/19	0.00	0.00	QC 9 - 9		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



Container No: S229373



Job No: D4364-041

Job No: 191795

Serial No/Batch: S229373

Revision:

Inspector:

Date:

Location: Hawkesbury, ON

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CANADA
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180 Spray Paint - 2 - B4B	3 pcs	11/4/19	0.00 0.00	QC 5 - 9	
				QC 5 - 50	CL
				QC 5 - 30	
				Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	RD 19-11-5
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
190 QC 5	3 pcs	11/4/19	0.00 0.00	Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	DAS
				QC 5 - 50	NOV 08 2019 40
				QC 5 - 30	9-89
200 Packaging 3-1 - Stock - B4B	3 pcs	11/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	BEB 19-11-09.
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	

					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
210 QC 21 - SA	3 pcs	11/4/19	0.00	0.00	QC 21 - SA - 21	NOV 1 1 2019
					QC 21 - SA - 70	

Part Op 150 - (Weld per dwg A/R S.S. rod Batch: M136585)
 Descriptions: 160 - (QC9- Inspect visual per QSI004- Fusion Welds)
 170 - (QC5- Inspect part completeness to step on W/O)
 180 - 1-SPRAY TEXTURED COATING \$217452
 190 - (QC5- Inspect part completeness to step on W/O)
 200 - (Identify as per dwg & Stock Location: _____)
 210 - (QC21- Final Inspection - Work Order Release)

NOV 1 1 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4364-1	Plate	3 pcs (1 ea)	150-Large Fab - Welded Assy-1	<u>5214546</u>
D4365-041	Bar Weldment	3 pcs (1 ea)	150-Large Fab - Welded Assy-1	<u>5228705</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
150-Large Fab - Welded Assy-1	D4364-1	3	8	0
	D4365-041	3	1	0

Part Specifications

Specifications could not be found.

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